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4. A process in accordance with claim 1, wherein the bar-shaped input stock is manufactured by precision forging.

5. A blank for manufacturing a rhomboidal blade for axial turbo engines, the blade having a blade footing of rhomboidal shape and a blade body by machining to the finished size of the blade, the blank comprising:

a bar cut off from input stock bar-shaped manufactured by hot forming, the input stock having a cross section is adapted to the cross section of the rhomboidal blade footing and being larger on all sides than a maximum cross section of the blade by a minimum oversize for machining.

6. A blank according to claims 5, wherein said minimum oversize for machining is from 1 to 3 mm.

7. A blank according to claims 5, wherein said minimum oversize for machining is about 2mm.